Process Controller

Specification DataFile

- Single loop PID control with autotune
 - easily setup for dependable operation
- Universal input with 0.1% accuracy
 - user programmable for any process signal
- Analog, relay or logic control output
 - full choice to match your application needs
- 5 program, 15 segment Ramp/soak
 - with self-seeking set point
- Alarm relay and retransmission options
 - additional outputs for improved process monitoring
- IP66/NEMA 4X protection and full noise immunity
 - reliability in the harshest environments
- RS485 MODBUS serial communications
 - SCADA, PLC and open systems integration



COMMANDER 200 – the compact ¹/₄DIN controller with the functions you choose to match your process



COMMANDER 200

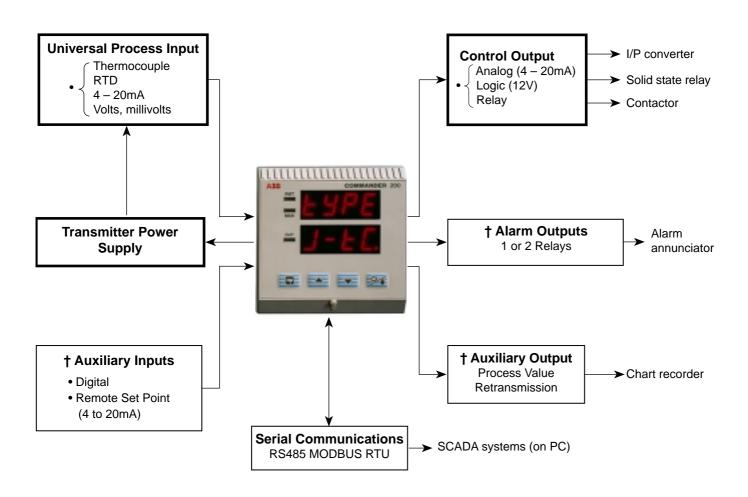
The COMMANDER 200 is a robust and dependable $^{1}/_{4}$ DIN single-loop PID controller. It is designed to display and control any process variable such as temperature, pressure, level or flow.

The **universal process input** is configured by the user to suit the thermocouple, RTD or dc signal from the sensor. The choice of **control output** type, which is specified at the time of order, makes the COMMANDER 200 suitable for a wide range of single loop control applications.

The standard model (C201) incorporates an **autotune** facility for automatic evaluation of the optimum PID values for the application. Advanced versions of the product are available with ramp/soak profiling capability (C202) or flow totalizing facilities (C203).

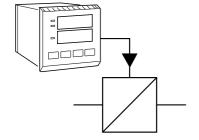
All versions provide IP66/NEMA 4X water/dust protection on the front face





KEY: Standard Option

† See I/O option in Ordering Guide page 7



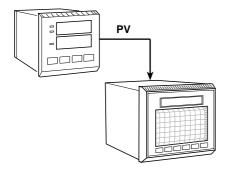
PID Control

The control output on the COMMANDER 200 is selected at the time of ordering from a choice of three options:

Relay – 5A time-proportioning for contactor operation

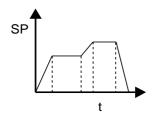
Logic - 12V d.c. time-proportioning to drive solid state relays (SSRs)

Analog -0 to 20mA/4 to 20mA for use with i/p converters and SSRs.



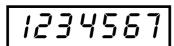
Process Value Retransmission

The COMMANDER 200 may be fitted with an optional 4 to 20mA auxiliary output for retransmission of process value to a chart recorder.



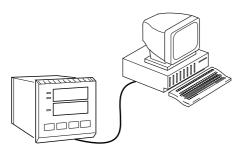
Ramp/Soak Program Option (C202)

The C202 version of the COMMANDER 200 provides the facility for five user-defined set point profiles with a total of 15 segments. Segment events may be incorporated into the ramp/soak program to allow relays to be activated at predetermined points during the profile.



Totalizer Option (C203)

The Totalizer version (C203) uses both displays to indicate a totalized value of up to seven digits. Preset values, count direction and reset controls are all user programmable.



Serial Communications

Fitted with an optional RS485 serial communications board, the COMMANDER 200 can communicate with PLCs and SCADA systems using Modbus protocol.

Specification

Summary

COMMANDER 200 1/4DIN PID single loop controller

Autotune facility

Fully user configurable

IP66 (NEMA 4X) front face

Operation

Display

High-intensity 7-segment, 0.56" (14mm) 2 x 4 digit red LED display

Configuration

User defined via front panel

Analog Inputs

Number

One universal process input
Optional 4 to 20mA remote set point input

Input sampling rate

250ms

Type

Process variable input

Universally configurable for Thermocouple (THC)

Resistance thermometer (RTD)

Millivolt Current D.C. voltage

Remote Set Point Input

4 to 20mA

Input impedance

Millivolt $10M\Omega$ minimum Volt $10M\Omega$ minimum Current 100Ω nominal

Linearizer functions

Sqrt, THC types B, E, J, K, R, S, T, N or Pt100

Broken sensor protection

Upscale

Cold junction compensation

Temperature Limits

	٥(С	°F				
THC/RTD type	_						
Per NBS125 & IEC584	min. max.		min.	max.			
Туре В	-18	1800	0	3272			
Type E	-100	900	-148	1652			
Type J	-100	900	-148	1652			
Туре К	-100	1300	-148	2372			
Type N	-200	1300	-328	2372			
Type R & S	-18	1700	0	3092			
Туре Т	-250	300	418	572			
RTD per DIN43760 & IEC751	-200	600	-328	1112			

Notes

Performance accuracy is not guaranteed below 400°C (752°F) for types B, R and S thermocouples

RTD, 3-wire platinum, $100\Omega,$ with range of 0 to 400Ω

Min. span below zero Type T 70°C (126°F) Type N 105°C (189°F)

Electrical Limits

Input type	Min. value	Max. value	Min. span			
Millivolts	0	150	10			
Volts	0	5	0.1			
Milliamps	4	20	1			

Automatic CJC incorporated as standard

Input noise rejection

Common mode isolation >140dB at 50/60Hz with 500Ω

imbalance

Series mode rejection >60dB at 50/60Hz

Accuracy

Measurement error $<\pm0.1\%$ of reading or $\pm20\mu$ V

(volts, millivolts and current) ±1.0°C (±1.8°F) RTD

±1.5°C (±2.7°F) THC types J, K,

E, T, N

±2.0°C (±3.6°F) THC types R, S,

В

Display range -999 to +9999

CJC accuracy <0.05°C/°C change in ambient

temperature

Process input isolation

500V d.c. (channel to ground)

Transmitter power supply

Isolated 24V d.c. supply for one 2-wire transmitter loop on process variable input

Outputs

Control output

Either

Relay, SPST 5A at 120/240V a.c. normally open or normally closed (On/Off or time-proportioning)

Or

Analog, configurable in the range of 4 to 20mA Max. load 15V (750 Ω at 20mA) Accuracy \leq 0.25% of span

Or

Logic, (12V) on/off or time proportioning for control of solid state relays.

Max. load 400Ω

Alarm relays

Up to two additional relays can be used for alarms, ramp/ soak or totalizer function

SPST 5A 120/240V a.c. normally open or normally closed dry contact

Options

One option board only can be installed – see ordering guide page 7

Remote set point input (Ratio/Bias Input)

4 to 20mA d.c. 100Ω nominal input impedance Scalable in engineering units -999 to 9999

Digital input

Dry contact or TTL level

Retransmission (Chart Recorder Output)

Max. load 15V (750 Ω at 20mA) Accuracy \leq 0.25% of span

RS485 four-wire serial communications

Connections – RS485, 2 or 4-wire, 1.2k to 9.6k baud rate
Protocol – MODBUS RTU code option 5
ANSI (slave) code option 4

Ramp/Soak Totalizer

Profile version (C202)

Max. no. of programs 5 with up to 15 ramp/soak segments per program

Totalizer version (C203)

7-digit, pre-determined and secure totals

Electrical

Voltage

115V \pm 15%, 230V \pm 15% (50/60Hz) (link selectable) 24V a.c.

Power consumption

<10VA

Power interruption protection

<60ms/<3 cycles, no effect >60ms/>3 cycles, controlled reset

Line interference

Meets IEC801 Pt. IV level 3 (>2kV spikes)

Electrical safety

CE marked instruments meet EU regulations CSA approved UL approved

Environmental

Operating limits

0° to 55°C (32° to 131°F), 0 to 95%RH non-condensing

Temperature stability

<0.02% of reading or $1\mu V/^{\circ}C$ (0.5 $\mu V/^{\circ}F$)

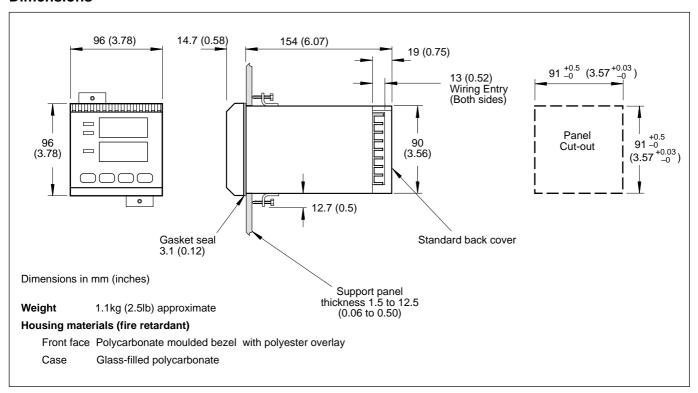
Housing dust/water protection

IP66 (NEMA 4X)

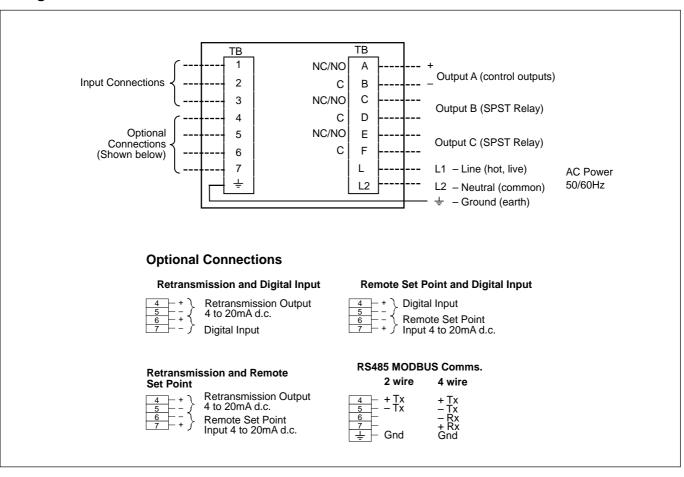
RF protection

Meets IEC 801 Pt. III level 3

Dimensions

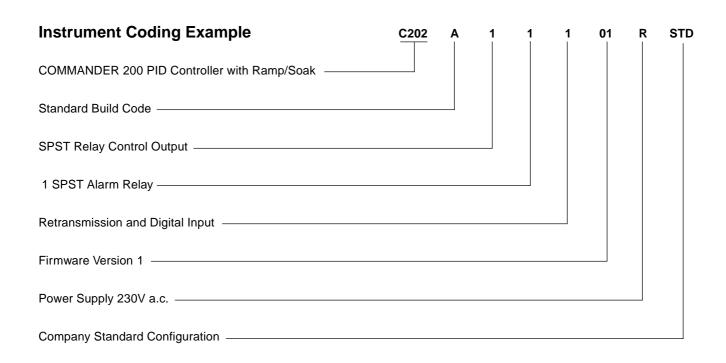


Wiring Connections



Ordering Guide

00444410550 000 0:		205						_		· ·		· ·	
COMMANDER 200 Controller		C20	X	Х	Х	Х	X	0	1	X	X	Х	X
PID Controller PID Controller with Ramp/Soak PID Controller with Totalizer			1 2 3										
Build	Standard CSA Approved UL Approved			A B C									
Control Output	SPST Relay Logic Analog (4–20mA)				1 2 3								ļ
Alarm Relays	None 1 SPST Relay 2 SPST Relays					0 1 2							ļ
I/O Options	None Retransmission and digital input Remote set point and digital input Retransmission and remote set point RS485 Serial Communications (ANSI) RS485 Serial Communications (MODBUS)						0 1 2 3 4 5						
Firmware Version	Version 1							0	1				
Power Supply	115V a.c. (excl. USA) 115V a.c. (USA only) 230V a.c. 24V a.c.									P U R T			
Configuration	Company Standard Customer Setting Special										S C S	T U X	D S X







The Company's policy is one of continuous product improvement and the right is reserved to modify the information contained herein without notice.

© ABB 1998 (4.98)

ABB Instrumentation Ltd

Howard Road St. Neots, Cambs. England, PE19 3EU Tel: +44 (0)1480-475-321 Fax: +44 (0)1480-217-948

ABB Automation Inc Instrumentation Division

125 E. County Line Road Warminster, PA 18974 USA Tel: +1 215-674-6000 Fax: +1 215-674-7183

ABB Instrumentation

22016 Lenno Como Italy

Tel: +39 (0)344-58111 Fax: +39 (0)344-58278